Work Order ID 56896  March 12, 2010 12:25:59 PM											·	Page 1
Revision ID:	D412-761-04	19		Accept					Setup			
	Armrest 12/03/2010 26/03/2010	Start Qty: 3.00 Req'd Qty: 3.00			Cust Item I	D:				Stop		<b>                                    </b>
Approvals:	Process Pla QC:	n:	Date: 10-3-	Tooling: _ SPC (Y/N):	-	te:	- ·	]	Run	Start Stop		
Sequence ID/ Work Center ID	)	Operation Description		Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
Draw Nbr	Revi	ision Nbr										· <u>-</u> -
IIN D412-761	Rev	D										
		DOCUMENT CONT	`ROL	0.00								
DC Document Control		<b>Memo</b> Photocop	py bluefile & type labels per	0.00 PPP D412-761-049 CHG	G002 S 18/66/	92						· · · · · · · · · · · · · · · · · · ·
		Pick Kit		0.00				10-	L - 2	31S	W =	37)
Packaging Packaging		Memo		0.00				10	0_2	^	1	14
120		QC4- 100% Inspect k	cits for completeness	0.00								

Memo

Quality Control

Dart Aerospace L	Ltd
------------------	-----

W/O:	···	WORK ORDER CHANGES										
DATE	STEP	PRO	PROCEDURE CHANGE				Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
Part No:		PAR #:	_ Fault Cat	tegory:	NCR: Yes	_ Date: _	1-12-00-0					
Resolution:								Date:	·			
NCR:			ORK ORI	DER NON-CONFORMA	NCE (NCF	<b>R</b> )						
DATE	STEP	Description of NC Section A	Initial	Corrective Action Section Action Description	Sign &	Verific Section		Approval Chief Eng	Approval QC Inspector			
			Chief Eng	Chief Eng	Date							
								·				

#### 'Work Order ID 56896

March 12, 2010 12:25:59 PM



Page 2

Item ID:

D412-761-049

Accept

Setup Start

Stop



**Revision ID:** 

Item Name: Armrest

**Start Date:** 

12/03/2010 Start Qty: 3.00

**Required Date: 26/03/2010** Req'd Qty: 3.00



**Cust Item ID: Customer:** 

Draw

Number

Reference:

App	orovals:
-----	----------

QC:

Process Plan:

Operation

Packaging

Description

Date: Tooling:

Date:\_\_\_\_\_

SPC (Y/N):

Set Up/

0.00

0.00

Run Hours

Date:

Draw

Rev.

Plan

Code

Date:

Run

Start





Stamp

Sequence ID/ **Work Center ID** 

130

Packaging

Packaging

Memo

Memo

Identify and pack for shipping as per PPP D412-761-049

Location:

140

Quality Control

QC21- Final Inspection - Work Order Release

0.00

0.00

Accept

Qty



Stop

Reject Reject Insp.

Number

10/06/23/D pl/0-6-22

Dart Aerosp	ace	Ltd
-------------	-----	-----

W/O:		WORK ORDER CHANGES											
DATE	STEP	PRO	PROCEDURE CHANGE				Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
						•							
Part No:		PAR #:	Fault Cat	tegory:	_ NCR: Yes	No <b>DQ</b>	<b>A</b> :	Date:					
Resolution:			Dispositi	ion:	_ QA: N/C	Closed:		Date: _					
NCR:		V	VORK ORI	DER NON-CONFORMA	ANCE (NC	R)							
DATE	STEP	Description of NC Section A	Initial	Corrective Action Section Action Description	ion B		cation	,	Approval				
		Section A	Chief Eng	Chief Eng	Dat		on C	Chief Eng	QC Inspector				
									-				
								<u>;                                    </u>					
								· ·					
			·										

March 12, 2010 12:26:03 PM

Work Order ID: 56896

Parent Item: D412-761-049

Parent Item Name:

Comments:

Armrest

IPP Rev:A 08-09-10 new issue DD verified by:JLM IPP Rev:B 09-01-13 rev.C as per dwg DD verified by:EC



Start Date: 12/03/2010

**Required Date: 26/03/2010** 

Start Qty: 3.00

Required Qty: 3.00

Component Item	ш
Item Name	
Ď3694-041 🗘	
3 (80) HE PER HILL SHEET (81)	

Item ID

Replacement Mfg/ Purch Manufactured

**Primary** Item Location No

Last Location Route Seq ID 110

Unit of Measure Each

Qty on Hand 3.0000

Remaining Qty Qty To Pick Issued 3.0000

Date Issued

Status

Page 1



Warehouse	
Location	

Main Warehouse

ST255

56692

Loc Qty

Loc Qty

Loc Code



Manufactured

Manufactured

No

No

110

3 Each

3

2

2

Each

2.0000

3.0000

10-6-215



Warehouse Location

Main Warehouse

ST255

56693

110

0.0000

Loc Code

3.0000

Armrest Assembly

W/O:		WORK ORDER CHANGES											
DATE	STEP	PROCEDURE CHANGE					ate	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
									·				
·						ļ							
										. '			
Part No	•	PAR #:	Fault Cate	gory:	_ NCR: Ye	s No	DQA	:	Date:				
Resolution:			Disposition: Q/										
NCR:			WORK ORD	ER NON-CONFORM	ANCE (NO	CR)							
DATE	STEP	Description of NC			Section B			ation	Approval	Approval			
	SILF	Section A	Initial Chief Eng	Action Description Chief Eng	Sig Da	n &	Section		Chief Eng	QC Inspector			
										-			
<del></del>													
					·								

March 12, 2010 12:26:03 PM

Page 2

Work Order ID: 56896

Parent Item:

Comments:

Item Name

D412-761-049

Parent Item Name:

Component Item ID/

Armrest

Item ID

IPP Rev:A 08-09-10 new issue DD verified by:JLM

IPP Rev:B 09-01-13 rev.C as per dwg DD verified by:EC

Purchased

Purchased

Replacement Mfg/

Bin Primary Purch

Item Location No

Last Location

Route Seq ID 110

Unit of Measure Each

Qty on Hand 312.0000 33.0000

Remaining Oty To Pick

Start Date: 12/03/2010

Start Qty: 3.00

Qty Issued

Date Issued

Required Qty: 3.00

**Required Date: 26/03/2010** 

Status

Warehouse Location	<u>Lo</u>	c Qty	Loc Code		
Main Warehouse					
ST351		312			
112082		7			
112513		9			
112720		1			, , , , , , , , , , , , , , , , , , , ,
113149		85			
113288		10			
113359		200			35
	110	Fach	15,0000	3 0000	· · · · · · · · · · · · · · · · · · ·

Warehouse

Location Main Warehouse ST342

> 108110 112489

No

Loc Qty

15

14

Loc Code

W/O:			WORK ORDER CHANGES									
DATE	STEP	PROCEDURE CHANGE			E	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
			<del></del> -			_						
Part No	:	PAR #:	Fault Ca	tegory:	NCR:	Yes N	lo DQA	\ <u>.                                    </u>	Date:			
				Disposition: QA: N/C Closed: D								
NCR:	-	W	ORK OR	DER NON-CONFORMA	NCE (	NCR)						
DATE	STEP	Description of NC	Initial		Section B V			Verification		Approval		
		Section A	Chief Eng	Action Description Chief Eng		ign & Date	Section	on C	Chief Eng	QC Inspector		
									ı	-		
								,				

March 12, 2010 12:26:03 PM

Work Order ID: 56896

Parent Item:

D412-761-049

Parent Item Name:

Armrest

Comments:

IPP Rev:A 08-09-10 new issue DD verified by:JLM

IPP Rev:B 09-01-13 rev.C as per dwg DD verified by:EC

Start Date: 12/03/2010

**Required Date: 26/03/2010** 

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name AN310-6

Replacement Mfg/ Item ID

Purch Purchased Bin Item No

**Primary** Location

Last Location

Route Seq ID 110

Unit of Measure Each

Qty on Hand 17.0000

Loc Code

Remaining Qty To Pick 3.0000

Qty Issued Date Issued

Status

Castellated Nut

Warehouse Location Main Warehouse

ST314 105279 110139

16 110 Each

110

0.0000

33.0000

Washer

AN960JD616L \_\_

AN960JD10 **→** \

Purchased

Purchased

No

No

Each

Loc Oty

17

146.0000 3.0000

Washer

Warehouse Location

NA>1149 D63635

Main Warehouse ST347

111819

Loc Qty

146

146

Loc Code

W/O:		WORK ORDER CHANGES											
DATE	STEP	PRO	OCEDURE CH	ANGE	By	Date	Qty Appro	ng/ Approvar					
Part No	:	PAR #:	Fault Cate	egory:	NCR: Yes	lo DQA:	Dat	de:					
		solution:					ıte:						
NCR:			WORK ORD	ER NON-CONFORMA	NCE (NCR)		***	V-V-19-844					
DATE	STEP	Description of NC	Initial	Corrective Action Section	on B Sign &	Verificat		oval Approval					
		Section A	Chief Eng	Action Description Chief Eng	Date	Section	C Chief I	Eng QC Inspector					
								-					
							į.						

March 12, 2010 12:26:03 PM

Work Order ID: 56896

Parent Item:

D412-761-049

Parent Item Name:

Armrest

Comments:

IPP Rev:A 08-09-10 new issue DD verified by:JLM

IPP Rev:B 09-01-13 rev.C as per dwg DD verified by:EC

**Start Date: 12/03/2010** 

**Required Date: 26/03/2010** 

Start Qty: 3.00

Required Qty: 3.00

Item Name NAS1515H6L

Component Item ID/

Replacement Mfg/ Item ID

Purch Purchased

Primary Bin Item Location No

Last Location

Route Seq ID 110

Unit of Measure Each

Qty on Hand 59.0000

Remaining Qty To Pick 6.0000

Qty Issued

Date Issued

Status

Page 4

Warehouse Location

Loc Qty

Loc Code

Purchased

No

18918

Main Warehouse ST

110

59 Each

59

100.0000 3.0000

Loc Code

Purchased No

Main Warehouse ST309 111359 113644

Warehouse

Location

100 6 94 110 Each

Loc Qty

57

57

Loc Qty

57.0000 9.0000

Warehouse Location Main Warehouse ST303 102587 Loc Code

Dart Aeros	pace Ltd
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	•								7 🗬 🖟
W/O:			WC	RK ORDER CHANG	GES				
DATE	STEP	PR	PROCEDURE CHANGE					Approval Chief Eng / Prod Mgr	Approval QC Inspector
- 1			-						
Part No	•	PAR #:	Fault Cate	gory:	NCR: Yes	No DQ	A:	_ Date: _	
			Disposition: QA						
NCR:			WORK ORDI	ER NON-CONFORM	ANCE (NC	R)			
DATE	STEP	Description of NC	Corrective Action Section B Initial Action Description			0 1	cation	Approval	Approval
		Section A	Chief Eng	Action Description Chief Eng	Sign Date		ion C	Chief Eng	QC Inspector
									-
									,

March 12, 2010 12:26:03 PM

Work Order ID: 56896

Parent Item:

Comments:

D412-761-049

Parent Item Name:

Armrest

IPP Rev:A 08-09-10 new issue DD verified by:JLM IPP Rev:B 09-01-13 rev.C as per dwg DD verified by:EC

**Start Date:** 12/03/2010

Required Date: 26/03/2010

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name

MS21075L3

Item ID

Replacement Mfg/ Purch Purchased

Bin Primary Item Location No

Last Location

Route Seq ID 110

Unit of Qty on Hand Measure Each 20.0000

Remaining 24.0000

Qty Qty To Pick Issued

Date Issued

Status

Page 5

Loc Qty

20

13

Loc Code

A Nutplate

Main Warehouse ST303

Location

Warehouse

112991 113734

Dart	<b>Aeros</b>	pace	Ltd
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W/O:		WORK ORDER CHANGES												
DATE	STEP	PRO	PROCEDURE CHANGE						Approval QC Inspector					
								Prod Mgr						
								·						
			, <u></u>	<del> </del>										
· · · · · · · · · · · · · · · · · · ·					:									
Part No:		PAR #:	PAR #: Fault Category:											
		esolution:												
NCR:			WORK ORD	ER NON-CONFORMA	ANCE (NCI	₹)								
DATE	STEP	Description of NC		Corrective Action Section		Verific	ation	Approval	Approvai					
	0,2,	Section A	Initial Action Descrip Chief Eng Chief Eng		Sign Date	Secti		Chief Eng	QC Inspector					
									-					
								-						
:														
,														

IIN-D412-761

Page 8 of 11

## 5.0 PARTS LIST, FULL VERTICAL REFERENCE DOOR MOD

				_ ^	,	<del></del>
QTY -041	QTY -043_	QTY -045	QTY -047	QTY -049	PART NUMBER	DESCRIPTION
X					D412-761-041	FULL VERTICAL REFERENCE DOOR KIT, LH
	Х	1		, , , , , , , , , , , , , , , , , , ,	D412-761-043	MODIFIED LATCH MECHANISM KIT, LH
1	<u> </u>	X	<u> </u>		D412-761-045	LARGE BUBBLE WINDOW KIT, LH
1	·		х	*	D412-761-047	DOOR MOUNTED INSTRUMENT PANEL KIT, LH
1		···········	<del></del>	X	D412-761-049	ARMREST KIT, LH
<del></del>			<del> </del> -	_^_	D412-701-043	Admited titl, ell
	1				D3589-041	LATCH ASSEMBLY
	1				D3589-047	FORWARD GUIDE
	1				D3589-049	AFT GUIDE
						ACDE!W
	2			- 22	MS16997-22	SCREW
	2			ļ <u>.</u>	AN960JD6L	WASHER
	2			<u> </u>	MS21042L06	NUT
	<b>.</b>	1	<b> </b>	٠.	D3676-1	LARGE BUBBLE WINDOW
<del></del>	<u> </u>	1		<u> </u>	D3678-1	PLACARD
<del></del>		1	<b>-</b>		D3678-3	PLACARD
		1	<u> </u>	<u> </u>	D3700-1	INBOARD WINDOW DOUBLER
	<del>                                     </del>	1			D3700-3	OUTBOARD WINDOW DOUBLER
	<i></i>	1		-	D3701-1	FLOOR DOUBLER
	<del> </del>	1	i		D3702-1	FORWARD DOUBLER
<del></del>		1	<b></b>	.1	D3703-1	AFT DOUBLER
		1			D3703-3	AFT CORNER DOUBLER
	·	1		1	D3703-5	AFT CAP
<del></del>	<u> </u>	1			D3704-1	ESCUTCHEON
	4	1			D3704-3	ESCUTCHEON
<b>-</b>	***	1			D3708-1	ANGLE
<u> </u>		1		* 1	D3708-3	ANGLE
		1			D3709-1	ANGLE
		1			D3709-3	ANGLE
		1		·	D3802-1-135	SEAL
	· · · · · · · · · · · · · · · · · · ·		<u> </u>			
•	·	1	ļ		DT9458	CUTTING TEMPLATE
<del></del>	<del> </del>	26		×	AN3-7A	BOLT
<del> </del>		52		1.3	AN960JD10	WASHER
<del></del>	<del> </del>	26	<b></b>		MS21042L3	NUT
<del> </del>	-	1	<b></b>		MS24694-C5	SCREW (OR MS24694-S5)
	<del> </del>	1			MS24694-C13	SCREW (OR MS24694-S3)
					111024004-010	CONTENT (OK MOZEGOT-O 10)
			1		D3705-041	INSTRUMENT PANEL ASSEMBLY
			1		D3705-043	* INSTRUMENT PANEL WELDMENT
**			1		D3335-1	* SPRING
			1		D3705-5	* ACCESS PANEL
	uri, Santa		_ 1		D3706-5	* PIN
			2		D3707-3	* MOUNTING LUG
			4		AN526C1032R6	* SCREW
			1		AN960JD516	* WASHER
	T		1	7-4	MS171498	* SPRING SLOTTED PIN
-			4	r	MS24693-C272	* SCREW (OR MS24693-S272)

\*DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE

(CONTINUED ON PAGE 9)

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Revision: **D** 

Date: 09.06.18

W/O:		WORK ORDER CHANGES											
DATE	STEP	PRO	OCEDURE CHAI		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
	:	,						<b>x</b>					
		•											
Part No	•	PAR #:	Fault Cate	gory:	NCR: Yes	No <b>DQ</b>	A:	Date:					
Resolution:													
NCR:				ER NON-CONFORMA									
DATE	STEP	Description of NC		Corrective Action Section		Verific	cation	Approval	Approval				
	JOIL!	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date	Section C		Chief Eng	QC Inspector				
									Į.				

# REFERENCE ONLY

## DART AEROSPACE LTD.



IIN-D412-761

Page 9 of 11

#### (CONTINUED FROM PAGE 8)

				20.0	(CONTINUED FROI	M PAGE 8)
QTY -041	QTY -043	QTY -045	QTY -047	QTY ; -049	PART NUMBER	DESCRIPTION
	;		2		D3707-1	MOUNTING LUG
			1	<del>-</del>	D3790-1	INDEXING BLOCK
4	ī		1	; *	D3867-1	CONNECTOR PLATE
	-			,		
*	** "		4 '		AN3-3A	BOLT
	·		6	ķ-	AN526C1032R6	SCREW
			2	1	AN743-12	BRACKET
			6		AN960JD10L	WASHER
			6		MS21075L3	NUTPLATE (OR MS21073-3)
			4		MS24693-C272	SCREW (OR MS24693-S272)
	1,5		1		MS27039-1-17	SCREW
,			1		MS27039-1-27	SCREW
			4	7.1	MS21042L3	NUT
			2		MS21919WDG8	CLAMP
	-			1	D3694-041	MOUNTING PLATE ASSEMBLY
		<del></del>				1
- Agr 6 j	*3.4				D3694-1	* KEYWAY  * PROTECTIVE PLATE
	9 m. 7 %		ļ	114	D3694-3	
				1,	D3694-5	* MOUNTING PLATE
				1	AN526C1032R8	* SCREW
				5.	AN960JD10	* WASHER
-				4	MS21042L3	* NUT
	*********			2	MS21209F1-20	* HELI-COIL, SCREW LOCKING (RED)
				1.	MS24693-C271	* SCREW (OR MS24693-S271)
				4	MS24693-C273	* SCREW (OR MS24693-S273)
			<b></b>	1	D3695-041	SLIDER ASSEMBLY
				1	D3695-1	* SLIDER
				1.	D3695-3	* STOPPER
	· · · · · · ·			1.	D3801-1	* HAND RETRACTABLE SPRING PLUNGER
				1	MS21209F6-25	* HELI-COIL, SCREW LOCKING (RED)
				4	MS21209F1-20	* HELI-COIL, SCREW LOCKING (RED)
				4	MS24693-C276	* SCREW (OR MS24693-S276)
					111024033-0270	OONEW (ON MO24093-0270)
				,1,	D3780-041	ARMREST ASSEMBLY
75 N				1	D3696-041	* ARM ASSEMBLY
				. 1. /	D3696-1	** ARM
	<b>3</b> 2			1	D3801-3	** HAND RETRACTABLE SPRING PLUNGER
			,	11	D3781-041	* LATERAL CUSHION ASSEMBLY
- 4	-			_ 1,,	D3781-043	* ARMREST CUSHION ASSEMBLY
				1	D3785-3	* BRACKET
				.1	D3977-1	*BOLT
				.1	D3978-1	* NUT (CASTELLATED)
	-			1	D3979-1	* WASHER (SQUARE HOLE)
•				2	AN970-6	* WASHER
				1	MS24665-302	* COTTER PIN
				2,	MS21042L3	* NUT
				2 .	MS24693-C272	* SCREW
				2	MS24693-C277	* SCREW
		·		1 .	NAS1149D0663J	* WASHER
					ADT IS INCLUDED W	

<sup>\*</sup> DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE

(CONTINUED ON PAGE 10)

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Revision: **D** 

Date: 09.06.18

<sup>\*\*</sup> DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE

Part No:PAR #: Fault Category: NCR: Yes No DQA: Date:  Resolution: Disposition: QA: N/C Closed: Date:  NCR: WORK ORDER NON-CONFORMANCE (NCR)  DATE STEP Description of NC Corrective Action Section B		-												
Part No:PAR #:Fault Category:NCR: Yes No DQA:Date:  Resolution:Disposition:QA: N/C Closed:Date:  NCR:NORK ORDER NON-CONFORMANCE (NCR)  DATE   STEP   Description of NC	W/O:		WORK ORDER CHANGES											
Resolution:	DATE	STEP	PRO	OCEDURE CHA	CEDURE CHANGE			Date	Qty	Chief Eng /	Approval QC Inspector			
Resolution:														
Resolution:														
Resolution:	Part No	•	PAR #:	Fault Cate	gory:	_ NC	R: Yes I	No <b>DQ</b>	A:	Date:				
DATE STEP Description of NC Section A Section B Section B Verification Approval Approval Section C Section														
DATE STEP Section A Initial Action Description Sign & Verification Approval Approval OC Inspector	NCR:			WORK ORD	ER NON-CONFORMA	ANCE	(NCR	)						
Section A Initial Action Description Sign & Section C Chief Eng. OC Inspector	DATE	STED	Description of NC			ion B		Verific	cation	Approval	Approval			
	DAIL	JILF									QC Inspector			
	·#				none.									
						·								
											<b>.</b>			

# REFERENCE ON.

#### DART AEROSPACE LTD.

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IIN-D412-761

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#### (CONTINUED FROM PAGE 9)

QTY" -041	QTY -043	QTY -045	QTY -047	QTY -049	PART NUMBER	DESCRIPTION
				11	AN3-6A	BOLT
				1	AN6-26	BOLT
				. 1	AN310-6	CASTELLATED NUT
				11	AN960JD10	WASHER
				1	AN960JD616L -	WASHER
				2	NAS1515H6L	WASHER
				1	MS24665-302	COTTER PIN
		i		3	MS21071L3	ANCHORNUT
				8	MS21075L3	NUTPLATE

# 6.0 PARTS LIST, OPTIONAL VENT KIT

QTY -141	PART: NUMBER	DESCRIPTION
Х	D412-761-141	VENT KIT
4	D3932-1	SNAP VENT

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Revision: **D** 

Date: 09.06.18

W/O:		WORK ORDER CHANGES												
DATE	STEP	PR	OCEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
Part No	:	PAR #:	Fault Cate	gory:	NC	R: Yes	No <b>DQ</b>	A:	Date: _					
Resolution:			Disposition:			: N/C CI	osed:		Date:	<del></del>				
NCR:			WORK ORD	ER NON-CONF	ORMANCE	(NCR	)							
DATE	STEP	Description of NC		Corrective Action	Section B		Verific	cation	Approval	Approval				
	0.2.	Section A	Initial Chief Eng	Action Descr Chief Eng		Sign & Date	Secti	on C	Chief Eng	QC Inspector				
				į						•				
,														